Structural and Hydrothermal Alteration Evidence for Early and Late Stages of Gold Mineralisation at the New Celebration gold deposits in Western Australia

S.J. Nichols, S.G. Hagemann and P. Neumayr
Centre for Global Metallogeny
School of Earth and Geographical Sciences
The University of Western Australia
Crawley, WA 6009

The New Celebration gold deposits (~2Moz Au) are located within the Boulder segment of the transcrustal (regional) Boulder-Lefroy fault zone about 35km southeast of Kalgoorlie, in the Kalgoorlie Terrane of the Eastern Goldfields Province, Western Australia. The gold deposits are hosted within ultramafic rocks (komatiite), differentiated gabbro/dolerite and thin (<5m wide) felsic porphyry dykes that have intruded the ultramafic-mafic rock contact. Host rocks have undergone regional metamorphism to upper greenschist facies.

Four deformation events are recorded at the New Celebration deposits: (1) D$_{2NC}$ is represented by vertical stratigraphic contacts, the expression of upright folds formed on a regional scale in the New Celebration area. (2) D$_{3NC}$ deformation is expressed as a well-developed, north-northwest trending, steeply west-southwest dipping penetrative shear foliation (S$_{3NC}$), which is representative of the regional D$_{3}$ Boulder fault zone. Lineations formed during D$_{3NC}$ deformation include: (a) moderate to steep, south-southeast to south-southwest plunging L$_{3mNC}$ mineral elongation lineations, (b) moderate, northwest plunging L$_{3iNC}$ intersection lineations between S- and C-foliation planes, and (c) moderate to steep, south-southeast to south-southwest plunging L$_{3sNC}$ slickenline lineations. Moderate to steep south-southwest plunging quartz L$_{3mNC}$ elongation lineations, in conjunction with the orientation of S-C fabrics, constrain the sense of movement on the shear zone as sinistral oblique-slip, west-block-down to the south-southeast. The S$_{3NC}$ foliation is also developed in thin (1 to 5m width) M$_{1}$ plagioclase-rich porphyry dykes thus indicating their formation pre- to syn-D$_{3NC}$ deformation. The M$_{1}$ porphyry dykes are subsequently overprinted by the intrusion of second generation M$_{2}$ quartz-feldspar porphyry dykes, preferentially along the mafic-ultramafic rock contact. The lack of internal ductile deformation fabrics and a predominance of brittle structures (e.g., fractures) in M$_{2}$ porphyry dykes indicate their emplacement into a brittle deformation environment. (3) D$_{4NC}$ deformation resulted in north-northeast trending, west-northwest dipping faults, quartz-carbonate vein sets and widely-spaced S$_{4NC}$ foliation. Sub-horizontal L$_{4mNC}$ slickenline lineations on D$_{4NC}$ faults planes indicate strike-slip movement during D$_{4NC}$ (no kinematic indicators observed). (4) D$_{4+nNC}$ deformation represented by west-dipping curviplanar faults. Based on the markedly different orientations of D$_{4+nNC}$ faults to D$_{4NC}$ structures, curviplanar faults are interpreted to represent post-D$_{4NC}$ deformation, although no cross cutting relationships are observed with D$_{4NC}$ structures.

Two gold events are recognised at the New Celebration deposits: (1) an ‘early’ gold event in porphyry dykes (quartz-biotite-sericite-ankerite schists) is interpreted to be synchronous with the D$_{3NC}$ deformation. Minute inclusions of gold (<100 microns) are hosted within pyrite that is aligned parallel to the S$_{3NC}$ foliation planes. Gold occurs in equilibrium with sericite-ankerite-biotite and is also associated with gold
and non-gold bearing tellurides such as calerverite (AuTe$_2$), petzite (Ag$_3$AuTe$_2$), hessite (Ag$_2$Te), altaite (PbTe), melonite (NiTe$_2$) and a bismuth telluride; (2) a 'late' gold event within brittle fracture networks formed at the margins of the M$_2$ quartz-feldspar porphyry and adjacent high-magnesium basalt is interpreted to be synchronous to the D$_{4NC}$ deformation event. In M$_2$ porphyry dykes 'free' gold and inclusions of gold in pyrite occur in equilibrium with sericite-ankerite-quartz-chlorite, whereas gold hosted in the high-magnesium basalt occurs in equilibrium with ankerite-sericite-quartz. No telluride species are observed associated with this gold mineralisation event.

The structurally controlled New Celebration gold deposits provide evidence for two stages of gold mineralization during D$_{3NC}$ and D$_{4NC}$ deformation events. 'Early' gold mineralization, emplaced in a ductile environment, is controlled by strain heterogeneity between M$_1$ porphyry dykes and D$_3$ ductile shear zones. 'Late' gold mineralization, located in a brittle environment, is controlled by the M$_2$ porphyry dykes and their contact with mafic and ultramafic rocks. Although geochronological data is presently not available, the contrast between ductile and brittle ore textures may suggest substantial uplift between the two gold stages. Significant amounts of tellurides in equilibrium with gold in the 'Early' gold event may point to a component of magmatic hydrothermal fluids circulating through the D$_{3NC}$ shear zones.

**KEY WORDS:** alteration, Archaean, gold, Kalgoorlie, mineralisation, porphyry, structure, tellurium

**INTRODUCTION**

Structurally controlled Archaean gold deposits show a strong spatial relationship to first-order (>100km long) crustal-scale structures although are generally hosted within second- and third-order structures interpreted to be genetically related to first-order structures (Eisenlohr et al., 1989; Phillips et al., 1996; Neumayr et al., 2003). For example, the Golden Mile gold deposit (about 70 Million oz Au produced), about 30km north of New Celebration, is located within complex fault zones that are spatially related to the Boulder segment of the craton-scale Boulder-Lefroy fault zone (Phillips et al., 1996). Another example is the St. Ives gold camp, located approximately 20km south of the New Celebration gold deposits, which contains about 12 mines (10 Million oz Au produced) that are located in subsidiary structures west of the Boulder-Lefroy fault zone (Neumayr et al., 2003). Typically in the Yilgarn craton in Western Australia or the Superior Province in Canada, first-order structures, or transcrustal fault zones, rarely contain significant (>1 Million oz Au) orogenic gold deposits (Eisenlohr et al., 1989). Exception to this are the Kerr Addison deposit (5 Moz Au) in Canada (Kishida and Kerrich, 1987), the Paddington deposit (3 Moz Au) and the New Celebration gold deposits (2 Moz Au) of Western Australia (Nichols, 2003).

Therefore, the New Celebration gold deposits provide an ideal opportunity to investigate the structural controls, hydrothermal alteration and timing of gold mineralisation in a structurally complex segment of the first-order, transcrustral Boulder fault zone. Regional structural investigations by Swager et al. (1995) and Weinberg et al. (2003) concluded that the Boulder-Lefroy fault zone is a long-lived structure that formed early in the recognised regional deformation history and that it was most likely re-activated during subsequent D$_3$ and D$_4$ regional deformation events. The key question with regard to gold mineralisation pertains to its relative timing with respect to regional deformation, metamorphism and magmatism. For example, is gold introduced late during the sequence of regional deformation events, D$_4$, as postulated for
the Kambalda-Kalgoorlie area (e.g. Swager et al., 1995; Witt et al., 1997) and for Archaean lode-gold deposits in the Yilgarn craton (Groves et al., 2000; Hagemann and Cassidy, 2000; Goldfarb et al., 2001), or is gold introduced during multiple deformation and gold mineralisation events as recently proposed in a new model for the giant Golden Mile deposit (Bateman et al., 2001; Bateman and Hagemann 2004).

The aim of this paper is to illustrate that gold mineralisation at New Celebration is structurally controlled by the Boulder segment of the transcrustal Boulder-Lefroy fault zone and that gold mineralisation styles identified at New Celebration represent two distinct structurally controlled gold mineralisation events (‘Early’ and ‘Late’ gold mineralisation) that differ in relative timing and are directly related to \( D_{\text{regional}} \) and \( D_{\text{regional}} \) deformation events. The first part of the paper describes the regional setting and structural evolution of the Boulder fault zone near New Celebration; the second part illustrates the orebody geometry and mineralisation styles, including hydrothermal alteration zonation. The third and final part provides an integrated structural-hydrothermal alteration model for the formation of the New Celebration gold deposits.

**GEOLOGICAL SETTING**

**Regional Geology**

The New Celebration gold deposits: Celebration, Mutooroo, Hampton Boulder Jubilee and Golden Hope are located about 35km southeast of Kalgoorlie, in the Kalgoorlie Terrane of the Eastern Goldfields Province, Western Australia (Figure 1). The Kalgoorlie Terrane is a regionally extensive area bounded to the west by the Ida fault and flanked to the east by the Mt Monger and Morality shear zones (Swager et al., 1995; Swager, 1997).

The regional stratigraphic succession of the Kalgoorlie Terrane comprises a sequence of mafic-ultramafic lavas overlain by a felsic volcano-sedimentary unit which is in turn overlain by alluvial and fluvialite sedimentary rocks (Swager et al., 1995; Swager, 1997; Krapez et al., 2000). Differentiated basalt forms the lowermost unit of the stratigraphic sequence, with a minimum age of 2692\( +4 \) Ma, established from SHRIMP U-Pb zircon dating of a shale marker bed overlying the lower basalt unit (Swager, 1997). The basalt is overlain by a sequence of komatiite flows and thin, discontinuous sedimentary rock units; SHRIMP U-Pb zircon dating of shale marker beds defining the top of the komatiite unit constrains the minimum age of this unit to 2692\( +4 \) Ma (Swager, 1997). An upper basalt unit overlies the komatiite unit and is only observed in the Kambalda and Ora Banda Domains of the Kalgoorlie Terrane (Swager, 1997). The mafic and ultramafic rocks are overlain by a felsic volcano-sedimentary unit described by Krapez et al. (2000) as the Kalgoorlie Sequence. This unit comprises felsic volcanic rocks of rhyolitic to andesitic composition, quartzo-feldspathic siltstones, oligomictic and polymictic conglomerates and was deposited in two tectonic stages, with ages of 2681-2670 Ma and 2661-2655 Ma, for the first and second tectonic stage, respectively (SHRIMP U-Pb zircon dating; Krapez et al., 2000). Alluvial and fluvialite sedimentary rocks unconformably overlie the Kalgoorlie Sequence and have been dated using U-Pb zircon dating at 2655 Ma (Krapez et al., 2000).

The deformation history in the Kalgoorlie Terrane, summarised in Table 1, comprises four compressional events, \( D_1 - D_4 \), each preceded by episodes of extension. Early \( D_{1e} \) extension occurred in a north-south direction and was accompanied by plutonic magmatism between 2685-2675 Ma (Williams and Currie, 1993; Nelson, 1997). The \( D_1 \) compressive deformation event resulted in the formation of regional recumbent folds and thrust sheets (Swager, 1997; Weinberg et al., 2003) which was overprinted by regional
Figure 1A: Map showing the position of provinces and terranes with respect to greenstone belts and granitoids of the Yilgarn Craton, Western Australia and the location of New Celebration approximately 35km southeast of the city of Kalgoorlie (Modified after Krapez et al., 2000).

Provinces: N = Narryer Province; MP = Murchison Province; SC = Southern Cross Province; EGP = Eastern Goldfields Province; SW = Southwestern Province

Terranes: YD = Yellowdine Terrane; BA = Barlee Terrane; KA = Kalgoorlie Terrane; N = Norseman Terrane; GD = Gindalbie Terrane; KU = Kurnalpie Terrane; LA = Laverton Terrane; ED = Edjudina Terrane
post-D$_1$ extension, D$_{2e}$, expressed as extensional basins developed on top of D$_1$ structures (Swager, 1997). The regional compressive D$_2$ event produced north-northwest trending upright folds and post-dated a voluminous felsic intrusive event spanning 2670-2655 Ma (Weinberg et al., 2003). The D$_3$ was a transpressive deformation event associated with the formation of north-northwest trending, sinistral, ductile shear zones (Weinberg et al., 2003), an example of which is the Boulder-Lefroy fault zone. The regional D$_4$ compressive deformation event resulted in north-northeast trending brittle shear or fault zones (Weinberg et al., 2003).

Regional metamorphic grades range from lower-greenschist facies to lower-amphibolite facies in the northern and southern parts of the Kalgoorlie Terrane, respectively, with peak regional metamorphic conditions suggested to have occurred late in the regional D$_2$ deformation event (Swager et al., 1995; Swager 1997; Archibald et al., 1978).

New Celebration Lithostratigraphy

The host rocks of the New Celebration gold deposits include ultramafic and differentiated mafic rocks juxtaposed by the Boulder segment of the north-northwest trending Boulder-Lefroy fault zone (henceforth Boulder fault zone). East of the Boulder fault zone the succession youngs eastward, whereas west of the fault zone the rock units are west younging (Archibald, 1992; Langsford, 1989). Two main generations of felsic intrusive rocks (M$_1$ plagioclase-rich porphyry dykes and M$_2$ quartz-feldspar porphyry dykes) also host gold and have intruded the mafic-ultramafic sequence sub-parallel to the sheared contact. With the exception of post-D$_1$ intrusive rocks, all of the rock units at New Celebration have undergone regional metamorphism to greenschist facies; for ease of reading the prefix meta- has been omitted henceforth.

Ultramafic rocks occur in the eastern footwall of the Hampton Boulder Jubilee open pit and the western wall of the Jubilee West pit (Figure 2). Commonly this rock is fine-grained (<0.05mm), homogeneous and equigranular in texture (Copeland et al., 1998) and displays a well-developed schistose foliation defined by the alignment of talc, although relict primary spinifex and cumulate textures are preserved in low strain zones (Figure 3A) pseudomorphed by metamorphic talc and hydrothermal magnetite (Figure 3B). Primary igneous minerals have been completely destroyed and replaced by serpentine, tremolite, chlorite, talc (Copeland et al., 1998; Norris, 1990; Langsford, 1989). The thickness of this unit is approximately 200m although the basal contact is not observed at New Celebration (Langsford, 1989).

A strongly differentiated mafic unit forms the hanging wall at Hampton Boulder Jubilee (Norris, 1990) and also forms the Eastern Domain at Jubilee West and Celebration (Figure 3C and 3D) (Archibald, 1992; Vearncombe, 1989). The mafic unit has been described in detail by Archibald (1992) and Langsford (1989) and comprises six main sub-units: (1) cumulative pyroxenite, (2) melanocratic dolerite containing elongate pyroxene blastophenocrysts up to 2cm in length in a fine grained groundmass of plagioclase, (3) equigranular magnetite-rich dolerite, (4) magnetite granophyre, 5) fine-grained oxide-rich dolerite containing bladed pyroxene phenocrysts, and (6) a fine-grained chilled zone. This mafic unit ranges in thickness from 200m – 600m (Langsford, 1989).

Two generations of porphyry dykes are recognised on the basis of relative cross cutting relationships and the timing within the structural evolution of the deposit. Early porphyry dykes attributed to the first magmatic event are designated M1, whereas late porphyry dykes, designated M$_2$, cross-cut and intrude M1.
Lithological Legend
- Proterozoic Dyke
- Felsic Porphyry Dyke
- Black Shale
- Chert
- Felsic Volcaniclastic Sedimentary Rocks
- Mafic (Chlorite-Biotite) Schist
- Basalt
- Dolerite
- Gabbro
- High-Magnesium Basalt
- Pyroxenite
- Ultramafic (Talc-Carbonate-Chlorite) Schist
- Ultramafic

Figure 2A: Local geology of the New Celebration area showing the location of the New Celebration gold deposits parallel to the strike of the Boulder fault zone. The location of the Boulder fault zone and subsidiary structures interpretation is based on extensive field mapping and drill hole logging completed by South Kal Mines’ geologists. This figure is published with the permission of Harmony South Kal Mines P.L.
Figure 2B: Solid geology interpretation of the Hampton Boulder Jubilee deposit illustrating the distribution of major rock types. Interpretation is based on the mapping of open pit exposures and logging of diamond drill core by the authors, the positions of which are marked.
Figure 3: Photographs and thin section photomicrographs illustrating the host rocks of the New Celebration gold deposits:

A. Random spinifex texture preserved in altered Kambalda Komatiite, sample from the ultramafic footwall, Hampton Boulder open pit, 340 – 350rl.

B. Thin section photomicrograph captured at x5 magnification (cross polarised light) of Kambalda Komatiite. Olivine has been replaced by hydrothermal magnetite, preserving relict spinifex textures and carbonate alteration is pervasive throughout the rock.

C. Hand specimen of least altered Pernatty Dolerite (Hanging wall dolerite, Hampton Boulder Jubilee) collected from diamond core JD236, 76m depth. Coarse-grained amphiboles are randomly aligned in a fine-grained quartz-plagioclase groundmass.

D. Thin section photomicrograph captured at x5 magnification (cross polarised light) of Pernatty Dolerite. Coarse-grained amphiboles contained in a fine-grained, quartz-plagioclase groundmass. Minor hydrothermal carbonate overprints the groundmass.

E. Hand specimen of M₃ porphyry now represented as quartz-biotite-ankerite schist showing anastomosing bands of biotite defining a lepidoblastic foliation (Sample from diamond core JD236, 144.0m depth)

F. Thin section photomicrograph of deformed and hydrothermally altered M₃ porphyry. Recrystallised plagioclase phenocrysts have been subsequently overprinted by biotite and ankerite.

G. Hand specimen of M₂ porphyry showing pale, cream coloured relict igneous phenocrysts of feldspar in a fine-grained quartz-feldspar-biotite groundmass. Sample from diamond core HBC_1225_11, 257.85m depth).

H. Thin section photomicrograph of twinning in relict igneous feldspar laths of the M₂ porphyry. Photomicrograph captured at x5 magnification under cross polarised light.

Abbreviations: Alb – Albite, Am – Amphibole, Ank – Ankerite, Bt – Biotite, Ca – Carbonate, Fs – Feldspar, Mt – Magnetite, Py – Pyrite, Qtz – Quartz, Ta - Talc
porphyry dykes and are thus attributed to a later magmatic event. The M₁ plagioclase-rich dykes intrude the ultramafic footwall and the sheared and hydrothermally altered mafic-ultramafic rock contact and form thin (50cm – 5m), ‘ribbon-like’ bodies boudinaged at depth and along strike. Intense hydrothermal alteration and deformation has obliterated primary igneous mineralogy and texture; these rocks are now represented as fine-grained quartz-biotite-albite-ankerite schists (Figure 3E and 3F). The mine sequence at Hampton Boulder Jubilee is dominated by a large, boudinaged M₂ quartz-feldspar porphyry dyke that intrudes the mafic hanging wall and the mafic-ultramafic rock contact. This dyke attains a maximum thickness of approximately 80m in the northern half of the Hampton Boulder Jubilee deposit and is persistent along strike having been traced southwards to the Golden Hope deposit. In hand specimen the M₂ porphyry is medium grey and locally contains aggregates of fine-grained biotite after amphibole (Figure 3G). Primary igneous textures are well preserved in M₂ porphyry dykes with coarse-grained (0.5mm – 2.0mm), lath-shaped phenocrysts of orthoclase randomly aligned in a fine-grained (<0.2mm) groundmass of quartz and feldspar (Figure 3H).

**METHODOLOGY**

Detailed structural (dip angle and dip direction convention) and hydrothermal alteration mapping of accessible exposures was completed in the Hampton Boulder Jubilee and Jubilee West open pits. The majority of mapping was completed at 1:250 scale with two key exposures, the north face and south face exposures in the Hampton Boulder Jubilee open pit mapped at 1:100 scale. Oriented thin sections for microstructural investigation were prepared from hand samples collected in the open pits.

The structural location of gold and identification of mineralisation styles was determined macroscopically by diamond core logging in conjunction with open pit mapping. The locations of open pit exposures mapped and diamond cores logged are represented in Figure 2. High grade ore zones were initially identified using company geochemical data whereas detailed re-sampling, petrography and fire assay of 8 - 20cm intervals of ore zones in the porphyry dykes by the authors further constrained the ore zones, host structures and associated hydrothermal alteration assemblages. Forty-nine polished thin sections representative of each gold mineralisation style and associated alteration zones were prepared from diamond core. The petrology of hydrothermal alteration and mineralization zones was determined by transmitted and reflected light microscopy of polished thin sections, qualitative microanalysis using a Leo 1550 Variable Pressure Scanning Electron Microscope and quantitative Energy Dispersive System (EDS) microanalysis using a Jeol 6400 Scanning Electron Microscope at the Centre for Microscopy and Microanalysis, University of Western Australia.

**STRUCTURAL EVOLUTION**

The New Celebration deposits are located within the Boulder segment of the Boulder-Lefroy fault zone, a major north-northwest trending, transcrustal fault zone (Weinburg et al., 2003; Swager et al., 1992). Structures mapped at the New Celebration deposits were attempted to be correlated with the regional D₁ to D₄ deformation events. However, because the current structural analysis of the New Celebration deposits is restricted to the near-mine area, the correlation with regional deformation events cannot always be rigorously demonstrated. Therefore, the subscript \( \text{NC} \) is used to equivocally distinguish structural elements observed at
New Celebration from regional structural features (e.g. Swager et al., 1995; Weinburg et al., 2003). Four deformation events are observed at New Celebration, the earliest being the D_{2NC} event. Structures correlating to the regional D_{1} deformation event are not recognised on a mine scale at New Celebration.

**Deformation Event D_{2NC} – Formation of upright folds**

**STRUCTURES**

The earliest deformation event recognised at New Celebration is D_{2NC} represented by the tilting of conformable stratigraphic contacts to near-vertical orientations. Examples include contacts between sub-units of the differentiated dolerite unit exposed in the south face wall of the Hampton Boulder Jubilee open pit (Figure 4).

**Deformation Event D_{3NC} – Formation of NNW trending shear zones**

**STRUCTURES**

A north northwest-trending penetrative foliation, elongation lineations, S-C intersection lineations and slickenline lineations represent the D_{3NC} deformation event. The penetrative S_{3NC} foliation has sub-millimetre spacing and is observed in mafic and ultramafic rocks, defined by chlorite and talc, respectively. Within the northern half of the Hampton Boulder Jubilee open pit, the S_{3NC} foliation has an average orientation of 78° towards 248°, although a large variation in the orientation of strike and dip is observed (Figure 5). Within the southern half of the Hampton Boulder Jubilee deposit deformation is concentrated into 10m – 50m wide, intensely foliated, high-strain zones. In cases of extreme high strain, rock textures are mylonitic with small (<0.5mm), boudinaged quartz-ankerite lenses surrounded by anastomosing biotite-sericite laminae.

An S-C fabric is well developed in both the mafic rocks and M_{1} porphyry dykes, however, it is not observed in ultramafic rocks due to the obliteration of deformation fabrics by late overprinting actinolite-tremolite and carbonate. The S-foliation trends north-northwest and has an average orientation of 82° towards 260°, whereas the C-foliation has an average orientation of 87° towards 229° (Figure 5). Microscopic features, including the relationship between S- and C-foliation planes and the orientation of sigmoidal quartz veins, indicate a top-to-the-right sense of movement, which corresponds to movement down-plunge of the south-southwest plunging mineral elongation lineation.

Mineral elongation lineations (L_{3mNC}), S-C intersection lineations (L_{3iNC}) and slickenline lineations (L_{3sNC}) on fault surfaces are identified in all exposures mapped in the Hampton Boulder Jubilee open pit. Mineral elongation lineations (L_{3mNC}) developed in the mafic and ultramafic hydrothermally altered schistose rocks plunge at moderate to steep angles towards the south-southwest to south-southeast (Figure 5). Intersection lineations (L_{3NC}) between the S- and C-foliation planes are developed in ultramafic and mafic rocks and plunge at moderate to steep angles towards the northwest (Figure 5). Slickenline lineations (L_{3sNC}) plunge at moderate to steep angles towards the south-southeast to south-southwest and are developed on brittle fault planes in intermediate intrusive rocks and at the margins of boudinaged, S_{3NC} foliation-parallel quartz-carbonate veins.
Figure 4: Detailed geological map of the northern open-pit wall of the Hampton Boulder-Jubilee open pit. This map represents a cross-section through the deposit and the Boulder-segment of the Boulder-Lefory fault zone which controls the location of most of the open pits at New Celebration (see Figure 2A)
Figure 5: Summary of structures relating to the $D_{1NC}$ deformation event taken from different domains within the Hampton Boulder Jubilee and Jubilee West open pits. Structural data is presented on equal area (southern hemisphere) stereonet projections. The $S_{3NC}$ foliation planes trend NNW and dip steeply towards the WNW. The $L_{3mNC}$ mineral elongation lineations plunge at moderate to steep angles towards the SSW to SSE, $L_{3iNC}$ S-C intersection lineations plunge at moderate angles towards the northwest and $L_{3sNC}$ slickenline lineations plunge at moderate angles towards the SSW to SSE.
NATURE OF DEFORMATION:
A predominance of moderate- to steep south-southwest plunging mineral elongation lineations, combined with the north-northwest trending, west-dipping $S_{3NC}$ foliation suggests that movement on the fault zone was dominantly oblique-slip. Using the orientation of S-C fabrics and the sigmoidal shape of deformed quartz grains the movement was constrained to be down-plunge of the lineation indicating that the movement on the shear zone during $D_{3NC}$ deformation was sinistral oblique-slip, west-block-down movement towards the south-southwest.

Deformation Event $D_{4NC}$ – Formation of NNE trending shear zones

STRUCTURES
Structures relating to the $D_{4NC}$ deformation event are preferentially developed in the ultramafic footwall and mafic hangingwall and correlate to the regional $D_4$ compressive deformation described by Swager (1995) (Figure 6). The $S_{4NC}$ foliation has two main orientations, 81° towards 312° and 58° towards 292° (Figure 6) which represent the S- and C-foliation planes of a penetrative S-C fabric developed during $D_{4NC}$ deformation.

North-northeast trending structures are locally observed in the south face exposure of the Hampton Boulder Jubilee open pit cross cutting the $S_{3NC}$ foliation (Figure 4). These $D_{4NC}$ structures have an average orientation of 62° towards 243° (Figure 6) and are filled with quartz-carbonate-epidote-chlorite veins up to 3cm in width. Slickenline lineations, $L_{4sNC}$, developed at the vein margins indicate that these structures represent vein-filled faults. These lineations have an average plunge of 6° towards 213° and are indicative of strike slip deformation. No kinematic indicators were observed, therefore, the direction of fault movement cannot be constrained.

Two sets of steeply west to north-northwest dipping quartz-carbonate+chlorite veins, $V_{4aNC}$ and $V_{4bNC}$, cross cut $D_{3NC}$ deformation fabrics and have orientations of approximately 67° towards 346° and 64° towards 314°, respectively (Figure 6).

NATURE OF DEFORMATION:
Horizontal $L_{4sNC}$ slickenline lineations developed at the margins of north-northeast trending $V_{4NC}$ quartz-carbonate-epidote-chlorite veins indicate strike-slip movement although, due to lack of kinematic indicators, the exact motion on $D_{4NC}$ faults cannot be determined.

Deformation Event $D_{4+nNC}$ – Formation of brittle, west-dipping structures

STRUCTURES
Structures formed during the $D_{4+nNC}$ deformation event are poorly represented in the open pits. A curviplanar fault observed in the Hampton Boulder Jubilee south face exposure has an orientation of 48° towards 235° (Figure 4) and cross-cuts a boudinaged, $S_{3NC}$ foliation-parallel biotite lamprophyre dyke (Figure 4). A fault of similar morphology is observed in the north face exposure of the Hampton Boulder Jubilee open pit dipping moderately towards the west and offsetting a boudinaged $V_{3NC}$ quartz-carbonate vein. Due to the lack of exposure and access, the apparent offset on, and true orientation of the fault could not be determined.

Cross-cutting relationships with $D_{3NC}$ structures constrain the timing of these faults as post-$D_{3NC}$. In addition, the orientation of west-dipping curviplanar faults is significantly different to that of $D_{3NC}$ and $D_{4NC}$.
structures ($S_{3NC}$ foliation, 83° towards 239°; $S_{4NC}$ foliation, 58° towards 292° and 81° towards 312°). Based on these observations, the timing of these faults is tentatively constrained as post-$D_{4NC}$ deformation, and therefore, west-dipping faults represent $D_{4+nNC}$ deformation.

**Morphology and Timing of Post-$D_1$ Intrusive Rocks**

The $M_1$ porphyry dykes have intruded the ultramafic footwall and the sheared mafic-ultramafic rock contact and form thin (50cm – 5m) ‘ribbon-like’ bodies boudinaged both down dip and along strike. Primary igneous textures have been replaced by the penetrative $S_{3NC}$ foliation defined by biotite; an S-C fabric is also locally observed. The development of $D_{3NC}$ deformation fabrics suggests the intrusion of these porphyries occurred pre- or syn-$D_{3NC}$ deformation. However, in the absence of geochronological data or cross cutting relationships between $M_1$ porphyry dykes and $D_{2NC}$ structures, the timing of these porphyries may not be constrained further. All $M_1$ porphyry dykes show evidence of recrystallisation of the quartz-plagioclase groundmass (Figure 7A).

The $M_2$ porphyry dykes are persistent along strike and intrude the sheared and hydrothermally altered mafic-ultramafic rock contact, and, like the $M_1$ porphyry dykes, are boudinaged down dip and along strike. The penetrative north-northwest trending $S_{3NC}$ foliation is observed wrapping around $M_2$ quartz-feldspar porphyry dykes which suggests that intrusion, and subsequent deformation of $M_2$ porphyry dykes, occurred synchronous with the $D_{3NC}$ sinistral, oblique-slip deformation event. In contrast to $M_1$ porphyry dykes, igneous minerals and textures are well preserved in $M_2$ porphyry dykes and there is no evidence for recrystallisation (Figure 7B). The $M_2$ porphyry dykes have, however, undergone brittle deformation resulting in the development of a brittle fracture network at the margins of the porphyry (Figure 7C) including brittle deformation of phenocrysts (Figure 7D). The timing of these fractures is somewhat equivocal. These fractures could represent the expression of $D_{3NC}$ deformation in a more competent rock type, where compared to the less competent mafic and ultramafic host rocks, or a subsequent brittle deformation event post-dating $D_{3NC}$ deformation. There is a distinct lack of $D_{4NC}$ structures cross cutting the boudinaged $M_2$ quartz-feldspar porphyry, which, however, does not preclude the intrusion of the porphyry dykes prior to this event as structures developed in the less competent mafic and ultramafic schists may not be manifested in the more competent porphyry.

**GOLD MINERALISATION STYLES AND ASSOCIATED HYDROTHERMAL ALTERATION**

Four structurally controlled gold mineralisation styles have been identified at New Celebration, the timing of which is directly related to the outlined deformation events. Gold is predominantly hosted in two generations of porphyry dykes, $M_1$ plagioclase-rich and $M_2$ quartz-feldspar porphyry dykes, and in high-magnesium basalt of the mafic hangingwall. The defining characteristics of the gold mineralisation styles are summarised in Table 2.
Below: Poles to $\mathbf{V}_{\text{quartz-carbonate}}$ and $\mathbf{V}_{\text{karb}}$ quartz-carbonate veins measured in the mafic hangingwall of the Hampton Boulder Jubilee open pit.

Above: Poles to $\mathbf{S}_{\text{karb}}$ foliation planes in the Hampton Boulder Jubilee open pit (n=18).

Above: $\mathbf{L}_{\text{karb}}$ slickenline lineations (circles) and poles to $\mathbf{D}_{\text{karb}}$ fault planes (diamonds) on which they are developed (n=12).

Legend:
- Sharp / well-defined intrusive contact
- Poorly defined lithological contact
- Hydrothermally altered and sheared contact
- M2 quartz-feldspar porphyry dyke
- M1 plagioclase-rich porphyry dyke (now represented as quartz-albite-biotite-ankerlite)
- Armatty dolerite
- Chlorite schist
- Undifferentiated basalt / dolerite
- High magnesium basalt
- Karhalka komatite
- Taibo - chlorite - carbonate ultramafic rock
Figure 6: Summary of structures relating to the $D_{4NC}$ deformation event. Structural data is presented on equal area (southern hemisphere) stereonet projections. The $S_{4NC}$ foliation planes trend NNE and dip steeply towards the WNW. Subhorizontal $L_{4NC}$ slickenline lineations plunge towards the SE. Two sets of steeply west to north-northwest dipping quartz-carbonate+chlorite veins, $V_{4aNC}$ and $V_{4bNC}$, cross cut $D_{3NC}$ deformation fabrics and dip steeply (>60°) towards 346° and 314°, respectively.
Abbreviations: Ank – Ankerite; Plag – Plagioclase; Py – Pyrite; Qtz – Quartz
Figure 7: Photoplate of internal textures and microstructures of the M₁ plagioclase-rich and M₂ quartz-feldspar porphyry dykes:

A. Photomicrograph of internal texture of M₁ plagioclase-rich porphyry. Both the plagioclase phenocrysts and the fine-grained quartz-plagioclase groundmass have undergone grain size reduction and recrystallisation (x10 magnification).

B. Photomicrograph showing internal textures of M₂ quartz-feldspar porphyry. The quartz and feldspar phenocryst grain boundaries are pristine and show little evidence of recrystallisation (x5 magnification).

C. Fractures developed in M₂ quartz-feldspar porphyry dykes.

D. Photomicrograph of a plagioclase phenocryst in M₂ quartz-feldspar porphyry with brittle en echelon fractures (x5 magnification).
Early' Gold Mineralisation and Related Hydrothermal Alteration

MYLONITE-STYLE:

Mylonite-Style gold mineralisation is hosted within the high-strain quartz-ankerite-biotite-sericite mylonite zone located in the mafic hangingwall in the northern part of the Hampton Boulder Jubilee deposit. The equilibrium mineral assemblage biotite-sericite-ankerite+pyrite+magnetite characterises the distal alteration zone of Mylonite-style gold mineralisation with hydrothermal quartz, pyrite and magnetite present as minor constituents (Table 2; Figures 9 and 10A). Fine-grained (<0.01mm), elongate biotite and sericite define the well developed S_{3NC} foliation in the distal alteration zone and are inter-layered with lenses of fine-grained, recrystallised quartz and anhedral, fine- to medium-grained (<0.02 – 0.2mm) metasomatic ankerite (Figure 10A). Fine-grained magnetite and pyrite is commonly fractured and is disseminated throughout the groundmass (Figure 10A).

The proximal alteration assemblage is defined by the equilibrium assemblage ankerite-biotite-pyrite+sericite and the complete replacement of magnetite by pyrite (Table 2; Figure 9). Gold, galena and the gold+silver tellurides calerverite (AuTe₂) and petzite (Ag₃AuTe₂) are present as small (1-2µm) rounded inclusions in anhedral pyrite grains (Figure 10B). Gold also occurs in equilibrium with the lead telluride altaite (PbTe) as fine-grained (1-2µm) anhedral grains disseminated within the silicate gangue adjacent to the margins of anhedral pyrite grains (Figure 10C).

PORPHYRY-STYLE:

Porphyry-Style gold mineralisation is restricted to M₁ plagioclase-rich porphyry dykes that have intruded the footwall and sheared contact in the southern half of the Hampton Boulder Jubilee deposit. All M₁ porphyries are pervasively hydrothermally altered and mineralised, and lack distinct alteration zones. The equilibrium mineral assemblage albite-biotite-pyrite-ankerite+sericite characterises the hydrothermally altered M₁ porphyry (Table 2; Figure 10D), with chalcopyrite, galena, hematite, magnetite, monazite, tellurides and gold present as minor constituents. Fine-grained (<0.01mm), anhedral, metasomatic biotite defines the S_{3NC} foliation and, locally, the D_{3NC} S-C fabric. Albite is medium-grained (0.5 - 2mm) and anhedral in texture and is overprinted by polygranular aggregates of ankerite (Figure 10D). Disseminated pyrite ranges in grain size from 0.1 – 2mm and is in textural equilibrium with biotite.

Magnetite and haematite occur as sub-rounded inclusions within pyrite, whereas specular haematite overprints all subsequent hydrothermal alteration minerals (Figure 10E). Gold is present in a variety of forms: (1) small (1 to 2µm), rounded inclusions within anhedral pyrite; (2) very fine-grained, anhedral disseminated grains along albite grain boundaries and in close proximity to pyrite; (3) anhedral, sub-rounded grains deposited along fractures in anhedral pyrite; and 4) subhedral crystals located in cavities in euhedral pyrite and in equilibrium with the tellurides hessite (AgTe₂), altaite (PbTe), melonite (Ni₂Te) and tetradymite (Bi₂Te₂) (Figure 10F).

STRUCTURAL LOCATION:

Gold associated with both Mylonite-Style and Porphyry-Style gold mineralisation is associated with tellurides species and is hosted within pyrite. Structurally, host pyrite is aligned parallel with the north-northwest trending S_{3NC} foliation planes (Table 2), whereas pressure shadows of ankerite and hydrothermal quartz are...
developed at the margins of host pyrite and indicate the precipitation of pyrite and gold prior to, or synchronous with $D_{3NC}$ deformation.

‘Late’ Gold Mineralisation and Related Hydrothermal Alteration

CONTACT-STYLE

Contact-Style gold mineralisation is hosted within high-magnesium basalt adjacent to the intrusive contact with $M_2$ quartz-feldspar porphyry dykes. Contact-Style gold mineralisation comprises three main zones of alteration: (1) ankerite-biotite-chlorite alteration occurs distal to the ore bodies. Fine-grained (<0.05mm) chlorite and biotite define the well-developed penetrative $S_{3NC}$ foliation, whereas ankerite forms polygranular aggregates that locally overprint biotite and chlorite (Figure 12A). Magnetite occurs in two forms: (a) disseminated aggregates of fine-grained, zoned, euhedral grains, and (b) disseminated, fine-grained, anhedral crystals, variably replaced by pyrite; (2) ankerite-biotite-sericite alteration zone. Magnetite is not stable within this zone, having been completely replaced by anhedral to euhedral pyrite disseminated throughout the groundmass; (3) ankerite-sericite alteration reflects the proximal alteration and is the host to gold (Figure 12B). The proximal alteration zone occurs adjacent to the contact with $M_2$ porphyry dykes and reflects the progressive replacement of biotite by sericite; this zone is also characterised by high modal percentages of pyrite (up to 80%) (Figure 11).

Gold is disseminated and occurs as: (a) small, rounded inclusions contained within pyrite, and (b) anhedral grains attached to, or adjacent to the margins of disseminated pyrite grains (Figure 12C). Haematite and rutile occur only as minor accessory phases.

FRACTURE-STYLE

Fracture-Style gold mineralisation is restricted to fractures developed only within $M_2$ quartz-feldspar porphyry. Two alteration zones are recognised: (1) a distal alteration zone represented by widespread pervasive ankerite-sericite alteration. Ankerite and sericite form only minor constituents of the rock (typically <5%), in which relict igneous minerals and textures are well preserved (Figure 12D), and (2) a proximal alteration zone characterised by the equilibrium assemblage pyrite-sericite-ankerite and restricted to the fracture filling material (Figure 13). Pyrite forms subhedral to euhedral, fine- to coarse-grained (<0.1 to 3mm) crystals (Figure 12E) which occur in textural equilibrium with fine-grained sericite and ankerite. Gold, galena and barite are present as small (1 to 5µm), sub-rounded inclusions in pyrite (Figure 12F) and as sub-rounded grains attached to the margins of pyrite crystals.

STRUCTURAL LOCATION

Gold associated with ‘Contact’ gold mineralisation style is located: (1) attached to pyrite grains developed at the contact between high-magnesium basalt and $M_2$ quartz-feldspar porphyry; and (2) associated with, and hosted within disseminated pyrite aligned parallel to $S_{3NC}$ foliation planes wrapping around the margins of $M_2$ quartz-feldspar porphyry.

Gold associated with ‘Fracture’ style gold mineralisation is hosted as inclusions within pyrite and as anhedral grains attached to the margins of pyrite within sericite-ankerite filled fractures. These fractures are
Figure 8: Block model of the Hampton Boulder Jubilee deposit showing ore zones (beige: +5g/t, pink: 2 – 5g/t, red: 1 – 2g/t) superposed on the M1 porphyry dyke (blue); looking northeast. Ore zones are developed sub-parallel to the sheared and metasomatised mafic-ultramafic rock contact, which has been intruded by M1 porphyry dykes. High-grade ore shoots, e.g. Southern Ore Zone, plunge moderately to steeply towards the northwest.
## Mylonite-Style Gold Mineralisation

### A

<table>
<thead>
<tr>
<th>Minerals</th>
<th>Distal</th>
<th>Proximal</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SILICATES</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Igneous</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Quartz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Feldspar</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydrothermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Biotite</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Quartz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sericite</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>CARBONATES</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ankerite</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>SULPHATES</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Barite</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>PHOSPHATES</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Monazite</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>OXIDES</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hematite</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Magnetite</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rutile</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>SULPHIDES</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chalcopyrite</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Galena</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pyrite</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>TELLURIDES</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Calerverite (AuTe$_2$)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Petzite (Ag$_3$AuTe$_2$)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Altaite (PbTe)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>ELEMENTS</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gold</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### B

![Graph showing distribution of minerals](image)

#### Volume %

- Bt-Ser-Ank
- Ank-Bt-Ser

- Ank
- Bt
- Ser
- Mt
- Py
- Ga
- Cpy
- Au
- Tel
Figure 9A: Hydrothermal alteration zonation diagram illustrating changes in mineralogy across alteration zones of the ‘Mylonite-Style mineralisation. The distal alteration zone is characterised by the equilibrium assemblage biotite-sericite-ankerite with pyrite-magnetite present in trace proportions. The proximal alteration zone is characterised by: 1) increases in sercite and ankerite, 2) decreases in biotite, 3) absence of magnetite, and 4) the presence of gold and gold-silver bearing tellurides.

Figure 9B: Modal mineralogy of major and accessory minerals characteristic of the distal and proximal alteration zones of the ‘Mylonite’ gold mineralisation style. Major minerals are displayed as volume percent.
developed at the margins of boudinaged M2 quartz-feldspar porphyry dykes during brittle deformation of the M2 quartz-feldspar porphyry dykes.

**STRUCTURAL AND HYDROTHERMAL ALTERATION MODEL**

The integrated structural and hydrothermal alteration model for gold mineralisation at the New Celebration gold deposits presented here is based on the critical timing relationships between structure sets and lithological units, characteristic hydrothermal alteration minerals and their cross-cutting and replacement relationships observed in rocks from the Hampton Boulder Jubilee and Jubilee West open pits and diamond drill core. The model is separated into four structural stages/deformation events:

**Stage 1: D2NC deformation and intrusion of M1 porphyry dykes and formation of Mylonite- and Porphyry-style gold lodes**

The earliest deformation event, D2NC, is represented by the tilting of conformable sub-units within the differentiated mafic hangingwall to near-vertical orientations.

Two post-D1 magmatic stages have been invoked to explain the differences in the porphyry dykes observed in the open pits. Stage I magmatism is represented by thin, 50cm - 2m wide, M1 plagioclase-rich porphyry dykes that have intruded the sheared and hydrothermally altered ultramafic-mafic rock contact and the ultramafic footwall adjacent to the contact zone. All M1 porphyry dykes have undergone penetrative hydrothermal alteration and been subjected to intense non-coaxial deformation, as is evidenced by the well-developed S-C fabric (cf. Lister and Snoke, 1984) observed in all M1 porphyry dykes. Recrystallised plagioclase grains in M1 porphyry dykes (Figure 8A) are possibly indicative of deformation occurring at temperatures >500°C (Voll, 1960; Vogler and Voll, 1981). The M1 porphyry dykes are cross-cut by D3NC structures; however there is no evidence to suggest that the intrusion of these porphyry dykes could not have occurred during D2NC and prior to the onset of D3NC deformation.

‘Early’ gold mineralisation (Mylonite-style and Porphyry-style) is associated with a ductile, high-strain deformation regime and may have occurred contemporaneously with the intrusion and subsequent deformation of the M1 porphyry dykes (i.e. syn-D2NC). However, structurally the two gold mineralisation styles are hosted within north-northwest trending S3NC foliation planes and an early-D3NC timing of early gold mineralisation cannot be ruled out. Ore textures in the Mylonite-style and Porphyry-style lodes are indicative of high-strain ductile deformation e.g. grain size reduction (mylonitic texture) due to intense ductile shear deformation (Lister and Snoke, 1984; Davis and Reynolds, 1996) in the Mylonite-style lodes, and a well-developed S-C fabric in the Porphyry-style lodes.

Hydrothermal alteration associated with Mylonite-Style gold mineralisation is progressive with biotite and sericite overprinted by ankerite. Magnetite is in disequilibrium with gold-bearing fluids and is replaced by pyrite with increasing proximity to the ore zone. Porphyry-Style alteration is also progressive with an early stage of hydrothermal albite alteration overprinted by biotite and pyrite, both of which are in textural equilibrium with gold and tellurides. Gold and gold-bearing tellurides are present in both mineralisation styles as inclusions hosted within disseminated pyrite which is in textural equilibrium with biotite. Pressure shadows developed at the margins of gold-bearing pyrite grains indicates that D3NC deformation post-dated the emplacement of gold.
**Stage 2: $D_{3NC}$ deformation and intrusion of $M_2$ porphyry dykes, formation of Contact-style gold lodes**

The second stage in the formation of the New Celebration gold deposits is represented by the $D_{3NC}$ deformation event and resulted in the formation of north-northwest trending, steeply west-southwest dipping shear zones. These shear zones are represented by a penetrative $S_{3NC}$ shear foliation, well developed $S$-$C$ fabrics, moderate to steep, south-southwest plunging $L_{3mNC}$ stretching lineations, moderate to steep, northwest plunging, $L_{3NC}$ intersection lineations and south-southwest plunging $L_{3sNC}$ slickenline lineations (Figure 14). Microscale kinematic indicators (e.g. the relationship between $S$- and $C$-foliation planes, the shape of sigmoidal quartz grains and the orientation of $L_{3mNC}$ mineral elongation lineations) indicate that sinistral oblique-slip, west-block-down movement towards the south-southwest prevailed during $D_{3NC}$ deformation.

Stage II magmatism, coeval with $D_{3NC}$ deformation, resulted in the intrusion of $M_2$ quartz-feldspar porphyry dykes along the sheared mafic-ultramafic rock contact. Oblique-slip deformation during the $D_{3NC}$ deformation event has resulted in the boudinage of $M_2$ porphyry dykes both along strike and at depth. While the intrusion of $M_2$ porphyry dykes occurred possibly during the same deformation event as the intrusion of $M_1$ porphyry dykes, several features suggest that the $M_2$ dykes intruded much later in the $D_{3NC}$ deformation event. In contrast to the $M_1$ porphyry dykes, the $S_{3NC}$ foliation is not developed within $M_2$ porphyry dykes. Rather, the $S_{3NC}$ foliation developed in the mafic hangingwall rocks and ultramafic footwall rocks wraps around the margins of the $M_2$ porphyry dykes. Relict igneous minerals and textures are also well preserved in $M_2$ porphyry dykes and, relative to $M_1$ porphyry dykes, have undergone little hydrothermal alteration. The margins of phenocrysts in $M_2$ porphyry dykes also show no evidence for recrystallisation (Figure 8B) as observed in the earlier porphyry dykes.

Gold mineralisation occurring coincident with $D_{3NC}$ deformation and intrusion of $M_2$ porphyry dykes is represented by Contact-Style lodes hosted within high-magnesium basalt adjacent to the intrusive contact with the main $M_2$ quartz-feldspar porphyry dyke. Structurally, gold-bearing pyrite grains are located within $S_{3NC}$ foliation planes parallel to the intrusive porphyry contact. Despite the similar structural setting to the Mylonite-Style and Porphyry-Style, Contact-Style lodes differ in the hydrothermal alteration assemblage associated with mineralised intervals. Hydrothermal alteration associated with Contact-Style mineralisation shows a strong lateral zonation with increasing distance from the $M_2$ porphyry dyke contact. The distal alteration zone is characterised by the equilibrium assemblage ankerite-biotite-chlorite with accessory magnetite and pyrite. Magnetite is variably replaced by pyrite and is interpreted to represent the early stages of progressive hydrothermal alteration. The intermediate alteration zone is marked by the disappearance of chlorite although magnetite is still present, while the proximal alteration zone is defined by ankerite-sericite-pyrite with accessory galena, pyrrhotite, hematite, rutile and gold; magnetite is not present. In contrast to the early styles of gold mineralisation, Contact-style gold lodes are not associated with biotite in the proximal alteration assemblage and tellurides have not been observed in the ore mineral assemblage.

**Stage 3: $D_{4NC}$ deformation and formation of Fracture-style gold lodes**

The $D_{3NC}$ structures were subsequently overprinted by $D_{4NC}$ deformation represented by a widely spaced, north-northeast trending, west-northwest dipping $S_{4NC}$ foliation developed in mafic and ultramafic host rocks, $S_{4NC}$-parallel $V_{4NC}$ quartz-carbonate veins and north-northeast trending, west-northwest dipping
vein-filled faults (Figure 14). Sub-horizontal slickenline lineations associated with these faults indicate that the dominant movement on the faults was strike-slip. Due to the lack of kinematic indicators, e.g. offset on marker horizons, the sense-of_movement on D_{4NC} structures could not be determined. Fractures developed at millimetre to centimetre scale within the M_{2} porphyry dykes and microscopic en echelon fractures within feldspar phenocrysts (Figure 8D) reflect a more brittle deformation style and possibly formed in response to D_{4NC} deformation.

Late gold mineralisation, represented by Fracture-Style gold lodes, occurred within a brittle deformation regime. Fracture-Style gold mineralisation is hosted within fractures developed at the margins of M_{2} porphyry dykes, the timing of which is, at present, equivocal: (1) fractures formed synchronous with D_{3NC} deformation that produced the large-scale boudinage of M_{2} porphyry dykes, in which case fractures would represent the brittle expression of late-D_{3NC} deformation in a competent lithology, or (2) fractures formed in response to a later brittle deformation event, possibly D_{4NC} deformation.

Hydrothermal alteration of the M_{2} quartz-feldspar porphyry hosting ‘Fracture’ style gold mineralisation is progressive. Early alteration predating gold mineralisation is defined by the variable sericitisation and saussuritisation of igneous plagioclase phenocrysts. Sericitisation of plagioclase is pervasive throughout the porphyry host rock, the intensity of which is independent to the proximity to gold-bearing fractures. Gold is hosted within subhedral to euhedral pyrite located within fractures and is in equilibrium with ankerite and sericite; tellurides are characteristically absent from the ore mineral assemblage.

Stage 4: Post-mineralisation D_{4NC+n} deformation and hydrothermal alteration
West-dipping curviplanar faults cross-cut D_{3NC} structures and are interpreted as D_{4+nNC} structures based on the different orientation of these faults compared to D_{4NC} structures. Hydrothermal alteration was not observed associated with these faults.

Several hydrothermal alteration events occurred subsequent to the gold mineralisation events and post-dating the deformation events described above. Coarse-grained (<7mm length), decussate actinolite is developed within the ultramafic footwall rocks and has a strong affinity to the margins of M_{2} porphyry dykes. Actinolite prisms cross cut the S_{3NC} foliation and show no preferred orientation. Coarse-grained, disseminated, euhedral carbonate cross-cuts the S_{3NC} foliation in both mafic and ultramafic rocks and post-dates the development of late-stage actinolite. Late-stage magnetite occurs as fine-grained, disseminated euhedral crystals which are commonly zoned with chromium-rich cores and aluminium-rich rims. Late-stage magnetite cross-cuts foliation and occurred subsequent to the actinolite and carbonate alteration events.

DISCUSSION
This structural and hydrothermal alteration analysis has highlighted several points that warrant further discussion. Firstly, the timing of the two magmatic events is crucial to establish the timing of gold mineralisation. Cross cutting relationships indicate M_{1} porphyry dykes intruded prior to M_{2} dykes; in addition, the internal textures of M_{1} and M_{2} porphyry dykes suggest very different deformation conditions. The M_{1} porphyry dykes have undergone intense non-coaxial ductile deformation and hydrothermal alteration and are
Abbreviations: Alt – Altaite; Ank – Ankerite; Au – Gold; Bt - Biotite; Cpy – Chalcopyrite; Hes – Hessite; Hm – Haematite; Mel – Melonite; Mt - Magnetite; Tb - Telurobismuth
Py – Pyrite; Qtz – Quartz; Ser – Sericite
Figure 10: Photomicrographs illustrating the hydrothermal alteration and ore petrology characteristic of Mylonite-Style (A-C) and Porphyry-Style (D-F) gold mineralisation:

A. Equilibrium mineral assemblage biotite-sericite-ankerite defining the distal alteration zone. Biotite and sericite form fine-grained elongate laths and define the well developed S\textsubscript{3NC} foliation (x10 magnification).

B. Gold in the proximal alteration forms small (1 - 2\,\mu m) rounded inclusions within disseminated anhedral pyrite (x962 magnification).

C. Gold grains disseminated in silicate gangue adjacent to anhedral pyrite and in equilibrium with the lead telluride altaite (PbTe) (x40 magnification).

D. Equilibrium alteration assemblage albite-ankerite-biotite-pyrite characteristic of the ore zone of ‘Porphyry’ style gold mineralisation. Albite forms medium-grained, anhedral interstitial crystals with tapered, diffuse multiple twins, whereas biotite occurs as anastomosing bands of fine-grained anhedral flakes. Fine-grained ankerite forms aggregates overprinted by disseminated anhedral to euhedral pyrite (x5 magnification).

E. Hematite observed in the proximal alteration zone has a skeletal appearance and forms anhedral grains disseminated throughout the groundmass of the ore zone (x20 magnification).

F. A subhedral gold grain associated with the tellurides hessite (Hes), melonite (Mel), altaite (Alt) and tellurobismuth (Tb) contained within a cavity in pyrite (x29900 magnification).
### Contact-Style Gold Mineralisation

<table>
<thead>
<tr>
<th>A</th>
<th>Distal</th>
<th>Intermediate</th>
<th>Outer Proximal</th>
<th>Inner Proximal</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SILICATES</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydrothermal</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Albite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Biotite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chlorite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Quartz</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sericite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>CARBONATES</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ankerite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>SULPHATES</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Barite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>PHOSPHATES</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Monazite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>OXIDES</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hematite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ilmenite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Magnetite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Rutile</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>SULPHIDES</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chalcopyrite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pyrite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pyrrhotite</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>ELEMENTS</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gold</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Figure 11A: Hydrothermal alteration zonation diagram illustrating changes in mineralogy across alteration zones of ‘Contact-Style’ mineralisation.

Figure 11B: Modal mineralogy of major and accessory minerals characteristic of the alteration zones of ‘Contact-Style’ mineralisation. Major minerals are displayed as volume percent.
Abbreviations: Ank – Ankerite; Au – Gold; Bt – Biotite; Chl – Chlorite; Cpy – Chalcopyrite; Mt – Magnetite; Plag – Plagioclase; Py – Pyrite; Qtz – Quartz; Ser – Sericite
Figure 12: Photomicrographs illustrating the hydrothermal alteration and ore petrology of Contact-Style (A-C) and Fracture-Style (D-F) gold mineralisation:

A. Equilibrium assemblage ankerite-biotite-chlorite characteristic of the distal alteration zone. Biotite and chlorite form elongate lath shaped grains and occur in bands defining a well developed foliation. Polygranular aggregates of ankerite and disseminated anhedral magnetite overprint biotite and chlorite (x10 magnification).

B. Equilibrium alteration assemblage pyrite-sericite-ankerite characteristic of the proximal alteration zone. Sericite forms anhedral elongate flakes which wrap around pyrite aggregates, ankerite forms medium-grained anhedral crystals (x5 magnification).

C. Anhedral disseminated gold grains associated with pyrite in the inner proximal alteration zone (x20 magnification).

D. Disseminated, fine-grained, euhedral pyrite locally observed in the wall rock alteration zone (x10 magnification).

E. Pyrite in fractures forms coarse-grained euhedral crystals, commonly fractured, that contain inclusions of silicates (quartz and plagioclase) (x5 magnification).

F. Secondary electron image of small (<10µm) rounded inclusions of gold in fractured anhedral pyrite located in a fracture.
Fracture-Style Gold Mineralisation

Figure 13A: Hydrothermal alteration zonation diagram illustrating changes in mineralogy across alteration zones of ‘Fracture-Style’ mineralisation.

Figure 13B: Modal mineralogy of major and accessory minerals characteristic of the alteration zones of ‘Fracture-Style’ mineralisation. Major minerals are displayed as volume percent.
1. $D_{2NC}$ deformation

- Tilting of stratigraphic contacts to vertical
- Formation of NNW trending shear zones
- Boudinage of $M_2$ porphyry dykes
- 'Late' gold: Hosted within fractures in $M_2$ porphyry dykes

2A. Early $D_{2NC}$ sinistral, oblique-slip to the SSW, W-block down, followed by intrusion of $M_1$ porphyry dykes

- Penetrative $S_{2NC}$ foliation and S-C fabric developed
- $D_{2NC}$ structures developed in $M_1$ porphyry dyke margins
- Intense ductile shear strain → development of mylonites
- Formation of NW trending, WSW dipping shear zones
- 'Early' gold: Hosted within $S_{3NC}$ foliation planes, associated with tellurides

C. Strike-slip $D_{2NC}$ deformation

- Fracturing of $M_2$ porphyry dykes
- Boudinage of $M_2$ porphyry dykes
- $S_{2NC}$ foliation wrapping around $M_2$ porphyry dykes
- 'Late' gold: Hosted within $S_{3NC}$ foliation adjacent to $M_2$ porphyry dykes

2B. Late $D_{2NC}$ deformation and intrusion of $M_1$ porphyry dykes: boudinage of porphyry dykes - no fracturing, ductile deformation only
Figure 14: Integrated structural and hydrothermal alteration model for gold mineralisation at New Celebration. ‘Early’ gold is associated with telluride species and represented by Mylonite-Style and Porphyry-Style mineralisation and introduced early during the sinistral oblique-slip D\textsubscript{3NC} deformation event. ‘Late’ gold is represented by Contact-Style and Fracture-Style mineralisation. The timing of Contact-Style mineralisation, hosted within S\textsubscript{INC} foliation planes, is constrained at late-D\textsubscript{3NC}, whereas the timing of Fracture-Style gold mineralisation is constrained to late-D\textsubscript{3NC} to D\textsubscript{4NC} deformation, depending on the timing and mode of formation of the fractures.
interpreted to have intruded during a ductile deformation regime. Deformation in the M₂ porphyry dykes is more indicative of brittle-ductile deformation conditions and hydrothermal alteration in these dykes is relatively weak. Since the timing of the intrusions of M₁ porphyry dykes in relation to camp scale deformation events may not be unequivocally determined, i.e. D₂NC or early D₃NC, it must assumed that the D₂NC deformation event was a non-coaxial ductile event or that the D₃NC deformation event was a progressive ductile to brittle-ductile deformation event.

Secondly, determining the timing of fractures hosting gold is also central to determining the timing of the ‘Late’ gold mineralisation event. At present the timing of fractures in M₂ porphyry dykes is somewhat equivocal and, therefore, the timing of Fracture-Style gold cannot be constrained better than late- to post-D₃NC. Fractures could represent: (1) the expression of D₃NC deformation in a rigid, competent body, or (2) the result of D₄NC deformation.

Thirdly, the presence of tellurides in the ore assemblage of the early gold styles may suggest a strong magmatic component in the early gold mineralisation event. However, there is some disparity in the literature regarding the origin of tellurium in hydrothermal systems. For example, Cooke and McPhail (2001) state that tellurium is transported within the vapour phase of magmatic fluids, thus implying a magmatic source. Given the strong association of the tellurium-bearing gold styles with the M₁ and M₂ porphyry dykes, this scenario is highly probable. However, Ciobanu et al. (2003) in detailed studies of orogenic gold deposits in the Banatitic Magmatic and Metallogenetetic Belt in southeastern Europe have failed to document such an association, and propose that the presence of tellurides reflects the evolution of individual hydrothermal systems rather than a large-scale basement source. To date, tellurides have not been observed associated with the later gold mineralisation styles, therefore, a change in the hydrothermal fluid source from ‘Early’ tellurium-rich to ‘Late’ tellurium-poor is likely.

CONCLUSIONS
1. The structural architecture of the New Celebration gold deposits comprises four main deformation events: 1) D₂NC resulted in the tilting of conformable strata to near vertical orientations, 2) the D₃NC deformation event is defined by a penetrative north-northwest trending, steeply west-southwest dipping S₃NC foliation, moderate to steep south-southeast to south-southwest plunging L₃mNC elongation lineations, moderate to steep northwest plunging L₃sNC intersection lineations between S- and C-foliation planes and moderate south-southeast to south-southwest plunging L₃sNC slickenline lineations; movement on the fault during D₃NC is constrained as sinistral, oblique-slip, west-block-down to the south-southwest, 3) D₄NC deformation is defined by north-northeast trending, steeply west-dipping S₄NC foliation and sub-horizontal slickenlines developed on D₄NC faults; the movement on D₄NC faults is tentatively constrained as tentatively constrained as dextral strike-slip, and 4) D₄+nNC structures which are poorly developed and include west-dipping curviplanar faults.

2. The formation of fractures in the M₂ quartz-feldspar porphyry is equivocal and could represent expression of late-D₃NC deformation in a competent lithology or D₄NC brittle deformation.

3. Two distinct stages of magmatism are recognised based on differences in mineralogy, deformation style and relative timing with respect to the structural elements. The M₁ plagioclase-rich porphyry dykes were emplaced into a high-strain, ductile deformation environment (possibly prior to the onset of
the D3NC deformation event) and have been deformed by D3NC. The M1 porphyry dykes show evidence for recrystallisation, whereas M2 porphyry dykes display only minor degrees of hydrothermal alteration, no evidence of recrystallisation and well preserved relict igneous minerals and textures. The S3NC foliation developed in the mafic and ultramafic host rocks wraps around the M2 porphyry dykes that have been boudinaged both at depth and along strike during sinistral, oblique-slip D3NC deformation.

4. Differences in textures and styles of deformation observed in the M1 and M2 porphyry dykes indicate intrusion during different deformation conditions, i.e. M1 porphyry dykes intruded during high-strain ductile conditions, whereas M2 porphyry dykes intruded during brittle-ductile conditions. Relative timing relationships with the structural elements of each deformation event suggest intrusion of both generations of porphyry dykes during D3NC, although the intrusion of M1 porphyry dykes during D2NC cannot be ruled out; based on the above mentioned differences in the porphyries, D3NC deformation is interpreted to be a long-lived progressive deformation event ranging from early ductile to late brittle-ductile deformation.

5. Four styles of gold mineralisation are recognised at New Celebration: (1) Mylonite-Style is located within quartz-ankerite-biotite-sericite mylonite of the mafic hangingwall, gold is hosted within pyrite aligned parallel to the S3NC foliation and associated with biotite-ankerite+pyrite+tellurides, (2) Porphyry-Style is hosted entirely within M1 porphyry dykes which have undergone intense metasomatism and ductile deformation. Gold is associated with pyrite hosted in S3NC foliation planes and is in equilibrium with biotite-ankerite and tellurides, (3) Contact-Style gold mineralisation is hosted with high-magnesium basalt adjacent to the intrusive contact with M2 quartz-feldspar porphyry dykes and is associated with ankerite-sericite-pyrite, and (4) Fracture-Style gold mineralisation located within brittle fractures developed at the margins of boudinaged M2 quartz-feldspar porphyry dykes.

6. Two gold events are recognised at New Celebration. ‘Early’ gold, represented by Mylonite-Style and Porphyry-Style mineralisation, associated with biotite-ankerite+pyrite alteration and gold-bearing (e.g. calerverite and petzite) and non-gold-bearing (e.g. altaite, melonite and hessite) tellurides and structurally located in D3NC structures, i.e. the S3NC foliation. Timing of this gold event is interpreted as early-D3NC deformation. ‘Late’ gold, represented by Contact-Style and Fracture-Style mineralisation, is hosted within S3NC foliation planes in high-magnesium basalt that wrap around the intrusive M2 porphyry contact and in fracture networks developed at the margins of the M2 porphyry dykes. Gold is associated with pyrite-ankerite-sericite but lacks tellurides. Timing of this gold event cannot be constrained further than late-D3NC to syn-D4NC deformation.

7. The four different mineralisation styles observed represent two stages of gold mineralisation occurring early within a ductile deformation regime, i.e. D2NC or early D3NC, and late within a brittle-ductile deformation regime, i.e. late D3NC or D4NC.

ACKNOWLEDGMENTS

The findings presented in this paper are the results of a BSc. Honours project completed by S.J. Nichols and funded by Harmony South Kal Mines P.L., a subsidiary of Harmony Gold (Australia) P.L. Harmony is thanked for their permission to publish the information presented here. Special thanks are extended to the staff at South Kal Mines and the Centre for Microscopy and Microanalysis, University of Western Australia.
REFERENCES
Archaean greenstone terrains, Eastern Goldfields Province, Western Australia: Precambrian Research,
v. 6, p. 103-131.
Archibald, N.J., 1992, Jubilee gold deposit; geology, structure and mineralisation: Unpublished company
report, 10p.
Bateman, R.J., Hagemann, S.G., McCuaig, T.C. and Swager, C.P., 2001, Protracted gold mineralization
throughout Archaean orogenesis in the Kalgoorlie camp, Yilgarn Craton, Western Australia: structural,
mineralogical and geochemical evolution: in Hagemann, S.G., Neumayr, P., and Witt, W.K., eds., World-
class gold camps and deposits in the eastern Yilgarn craton Western Australia with special emphasis on
the Eastern Goldfields Province: Geological Survey of Western Australia Record 2001/17, p. 63-98.
Bateman, R. and Hagemann, S.G., in press, Gold mineralisation throughout 45 million years of Archaean
orogenesis: protracted flux of gold in the Golden Mile, Yilgarn Craton, Western Australia: Mineralium
Deposita
Berthé, D., Choukroune, P. and Jegouzo, P., 1979, Orthogneiss, mylonite and non-coaxial deformation of
granites: the example of the South Armorican Shear Zone: Journal of Structural Geology, v. 1, p. 31-42.
Binns, R.A., Gunthorpe, R.J. and Groves, D.I., 1976, Metamorphic patterns and development of greenstone
belts in the Eastern Yilgarn Block, Western Australia: in Windley, B.F. (ed), The early history of the earth,
report.
Ciobanu, C.L., Cook, N.J., Bogdanov, K., Kiss, O. and Vučković, B., 2003, Gold enrichment in deposits of
the Banatitic Magmatic and Metallogenetic Belt, southeastern Europe: in Eliopoulous, D.G., ed., Mineral
Exploration and Sustainable Development, Netherlands, Millpress, p.1153-1156.
Gold Mine, Kambalda, Western Australia: in MacDonald, A.J., ed., Proceedings of Gold '86, an
Clark, M.E., 1987, The geology of the Victory Gold Mine, Kambalda, Western Australia: Unpublished PhD
thesis, Queens University, Ontario, Canada, 160 p.
Clark, M.E., Carmichael, D.M., Hodgson, C.J. and Fu, M., 1989, Wall-rock alteration, Victory Gold Mine,
Kambalda, Western Australia: Processes and P-T-X_{CO2} conditions of metasomatism: Economic Geology
Monograph 6, p. 445–459.
Institute of Mining and Metallurgy Monograph 14, p. 411-431.
Cooke, D.R., McPhail, D.C. and Bloom, M.S., 1996, Epithermal gold mineralisation, Acupan, Baguio District,
Philippines: Geology, Mineralization, Alteration and The Thermochemical Environment of Ore


Dielemans, P., 2000, Structural controls on gold mineralisation in the Southern Ore Zone of the Hampton Boulder Deposit, New Celebration Gold Mine, Western Australia: Unpublished M.Sc. thesis, Western Australia, University of Western Australia


Mueller, A.G. and Harris, L.B., 1987, An application of wrench tectonic models to mineralised structures in the Golden Mile District, Kalgoorlie, Western Australia: Geology Department and University Extension, The University of Western Australia, Publication 11, p.97-107.


